1. IDENTIFICATION

Trade Marks and Synonyms
KANPAC 18P / KANPAC-18W KANPAC 10 / KANPAC-10 MB / KANPAC 10 HB

Chemical Name
Polyaluminium Chloride, Polyaluminium hydrochloride, Polyaluminium hydrochloride sulphate, Polyaluminium Chloride Hydroxide, Aluminum chlorohydrate sulphate

Physical Form
Amber to light pale yellow, almost clear liquid

Molecular Formula
$\text{Al}_n(\text{OH})_{3n-m} \text{Cl}_{3n-m} \cdot (\text{Al} (\text{OH})_x \text{Cl}_y (\text{SO}_4)_z)_n$ here $x > 1.05$, $x+y+2z=3$ & $n-15$

Manufacturer Name & Address
Aditya Birla Chemicals (India) Ltd,
Dist. Sonebhadra, Renukoot
(UP) 231217, INDIA

Telephone: 91-5446-252088
e-mail: abcil.renukoot@adityabirla.com

Responsible Person
Safety Officer;
Aditya Birla Chemicals (India) Ltd, Renukoot
Dist Sonebhadra (UP) 231217, INDIA

2. INFORMATION OF MAJOR INGREDIENTS

Chemical Name
Polyaluminium chloride liquid
3. **HAZARD IDENTIFICATION**

Main Risk
Ingestion Very astringent to mouth, nose & throat
Contact with eyes Causes eye irritation
Safety Phrases Keep out of reach of children. In case of contact with eye, wash immediately with plenty of water for 15-20 minutes. Seek medical aid. Remove contaminated clothes & shoes. Wash affected area with plenty of water. If inhaled, remove the victim to fresh air area & support respiration. Seek Medical Aid immediately for all types of exposure.

4. **PHYSICAL AND CHEMICAL PROPERTIES**

Appearance and Odour Clear or slightly opalescent, amber to light pale yellow coloured liquid with little or no odour

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH (5% aqueous solution)</td>
<td>3.0–4.0</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.18 – 1.40</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Approx. 120°C</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not pertinent</td>
</tr>
<tr>
<td>Melting Point</td>
<td>About –12°C</td>
</tr>
<tr>
<td>Flammable Limit</td>
<td>Non-flammable</td>
</tr>
<tr>
<td>Vapour Pressure (mm Hg)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>100 % soluble</td>
</tr>
<tr>
<td>Solubility in Organic Solvents</td>
<td>Not soluble</td>
</tr>
<tr>
<td>Oxidizing /Explosive Properties</td>
<td>None</td>
</tr>
</tbody>
</table>
5. **STABILITY AND REACTIVITY**

**Stability**
As supplied it is stable at normal temperature & pressure.

**Conditions to avoid**
Avoid contact with bases, chlorides, sulphites, hypochlorites and temperatures above 40°C.

**Material to avoid**
Long term contact with aluminum & alloys, zinc & alloys, carbon & steel.

**Reactivity**

- **Air**
  No reaction

- **Water**
  Coagulates substances suspended or dispersed in water to settle quickly to form a filterable sludge.

- **Acids**
  With mineral acids bulk precipitation of solid occurs.

- **Alkalis**
  Bulk precipitation with evolution of heat occurs.

**Hazardous Decomposition Products**
Hydrogen chloride

6. **TOXICITY DATA**

(Routes of Entry)

- **In contact with skin**
  Irritant—after prolonged contact with skin produces sores and possible dermatitis.

- **In contact with eyes**
  Irritates immediately and could cause severe damage.

- **Inhalation**
  Product does not fumes

- **Ingestion**
  Very astringent to mouth, nose & throat

**Acute Toxicity**
LD$_{50}$ >2000 mg/Kg

**Chronic Toxicity**
Not available
7. **FIRST AID MEASURES**
   - **Skin Contact**
     Remove contaminated clothing and wash affected area with sufficient quantity of water for 15-20 minutes. Seek medical aid.
   - **Eye Contact**
     Immediately irrigate with water for at least 15 minutes. Seek medical assistance immediately.
   - **Inhalation**
     Remove from contaminated area. Obtain medical attention.
   - **Ingestion**
     Provided patient is conscious, wash out with water. Do not induce vomiting and give 5% sodium bicarbonate solution followed by a demulcent such as milk. If in doubt, seek medical attention.

8. **FIRE AND EXPLOSION HAZARD DATA**
   - **Fire Extinguishing Data**
     Poly Aluminium chloride is non-inflammable. On burning will emit fumes. Water spray, foam, carbon dioxide or dry powder may be used. Keep containers cool with copious amounts of water.

   Would any material saturated with this product be subject to spontaneous combustion?
   - **No**

   **Fire Fighting Protective equipment**
   - Wear full protective clothing, goggles, masks

   **Unusual Fire and explosive hazards**
   - In contact with metals, poly Aluminium chloride may liberate the flammable gas hydrogen

9. **PERSONAL PROTECTION**
   - **General Precautions**
     Eye and skin protection should be used.

   **Carcinogenic Toxicity**
   - No evidence

   **Mutagenic Toxicity**
   - No evidence

   **Throatogenic Toxicity**
   - TDL₉₀ approx 13 g/kg

   **Respiratory Protection**
   - Not normally required

   **Protective Clothing**
   - Protective overall, rubber gloves, hard hat, acid resistant boots.

   **Eye Protection**
   - Goggles or full face mask
10. **HANDLING AND STORAGE**

   **Handling**
   Avoid contact with skin, eyes, and clothing. Avoid breathing dust or mist. Keep away from metals, organic materials, nitrates, chlorates and carbides. It is compatible with lead, rubber, glass, fiber, glass, HDPE, PVC & FRP.

   **Storage**
   Bulk quantities should be stored in ebonite coated, steel, rubber-lined mild steel, FRP or plastic tanks. For small packages, polyethylene or double skinned polyethylene containers are acceptable. Store indoors away from direct heat or sunlight. Avoid extreme temperatures. PAC may become unstable when stored for long time at temperatures higher than 40°C. PAC tends to hydrolyze to a white turbid solution and loses effectiveness when it is kept long as a diluted solution of less than approximately 3% (as Al₂O₃). The storage area should have a non-combustible and corrosion resistant floor.

11. **SPILLAGE/ACCIDENTAL RELEASE**

   **Spillage**
   For very small leaks wash away with large quantities of water. For other leaks collect liquid either by pumping into an emergency tank or by absorption in dry sand.

   **Personal Precautions**
   Wear full protective clothing.

   **Environmental Precautions**
   Where a spillage or contaminated washing causes contamination of water courses, drains or vegetation, inform relevant authorities.

12. **WASTE DISPOSAL**

   **Waste Disposal**
   Neutralize with lime and landfill in accordance with Local Regulations.

13. **ENVIRONMENTAL INFORMATION**

   **Environmental Fate and Distribution**
   High tonnage material produced in wholly contained systems.

   **Persistence and Degradation**
   The substance is soluble in water. Unlikely to cause harmful affects, remains as chloride indefinitely.

   **Toxicity and effect on effluent system**
   Large discharges may contribute to the acidification of effluent treatment system and will injure organisms. The product is a primary coagulant and may cause solid settlement in treatment systems.

   **Ecological Information**
   The product tested in various concentrations is found to be entirely harmless to aquatic life up to concentration of 200 mg/litre expressed as Al₂O₃ (corresponding to 1.4 g/l of PAC 10%)
14. **REGULATORY INFORMATION**

<table>
<thead>
<tr>
<th>Danger Symbol</th>
<th>Xi</th>
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</table>
| Risk Phrases  | R36: Irritant for eyes.  
 |               | R38: Irritant for skin |
| Safety Phrases| S2: Keep locked up and out of the reach of children.  
 |               | S7/8/9: Keep container tightly closed, dry and in a well ventilated area.  
 |               | S24/25: Avoid contact with skin and eyes.  
 |               | S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
 |               | S36/37/39: Wear suitable protective clothing, gloves and eye/face protection. |

15. **TRANSPORT INFORMATION**

<table>
<thead>
<tr>
<th>UN No. &amp; Symbols</th>
<th>1760 Class 8</th>
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</thead>
<tbody>
<tr>
<td>Packing Group</td>
<td>I</td>
</tr>
<tr>
<td>Hazard Class</td>
<td>8</td>
</tr>
<tr>
<td>ADR/RID Class</td>
<td>Low Hazard</td>
</tr>
<tr>
<td>ADR / RID Item</td>
<td>Class 8</td>
</tr>
</tbody>
</table>

16. **OTHER INFORMATION**

**Disclaimer:**

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

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